

Congrout® GP

GENERAL PURPOSE, SHRINKAGE COMPENSATED CEMENT BASED GROUT

DESCRIPTION

Congrout GP is a non-shrink cementitious grout designed for grouting applications where it is necessary to eliminate shrinkage whilst completely filling the gap between the substrate and the base plate. **Congrout GP** was designed for use in local conditions and therefore has extended working times. **Congrout GP** complies to ASTM C1107, Type A.

USES & ADVANTAGES

Congrout GP is a general purpose grout suitable for the following grouting works; cavities, gaps, columns in precast construction cavities, large cavity concrete repair with aggregates.

It may also be used for repairs such as tied holes and honeycombs in trowellable form.

Advantages include:-

- Expansion system eliminates shrinkage in plastic state.
- Non Metallic.
- Only requires addition of water.
- Good early and ultimate strength.
- Low permeability.
- Excellent flowability.
- Use for concrete repair work.
- Chloride free.

PROPERTIES

Appearance:	Grey powder
Bulk Density:	Approx. 1.40-1.50 kg./litre
Minimum gap width:	10 mm.
Yield:	Approx. 74 - 76 x 25 kg/bags/m ³ of grout
Water by weight of Grout:	15.5 - 16 %

Expansion of up to 1% or greater in unset material according to ASTM C940.

Drying shrinkage is compensated for complying with the requirements of ASTM C1107 Type A.

**Properties are typical under laboratory conditions and do not constitute a specification. Field trials are recommended.*

SURFACE PREPARATION

Surfaces should be clean sound and free from oil, grease, laitance and loose particles. Metal surfaces should also be clean and free of rust, oil, grease and contaminants.

FORM WORK

The formwork should be watertight. Therefore a joint sealant should be used to close all points where forms meet and also around the bottom and top of formwork.

PRE-SOAKING

The prepared areas should be flooded with water for 3-4 hours prior to the placement of **Congrout GP**. Immediately before the grout is placed all free water should be released from the area to be grouted. There should be NO standing water present when the grout is placed.

MIXING

Congrout GP should be mixed using a suitable mixer. For flowable consistency use a hand drill and paddle with a speed of <400 R.P.M. For large works use a high shear vane grout mixer. Drum mixers are not recommended.

The entire contents of the bag should be added to the pre-measured (3.88-4.00 litres) water while mixing. **DO NOT** add more than the maximum water content.

APPLICATION

Ensure the substrate is prepared according to the manufactures recommendations. No free water should be present in the area to be grouted. Ensure that there is sufficient air release holes for entrained air to escape. Mortar should be continuously poured, from one side only, until the gap is completely filled. Maintain continuous head of grout when pouring.

IMPORTANT NOTES

Depending on the volume to be filled, large aggregates, eg. 4-8 mm, 8-16 mm or 16-32 mm may be added to the **Congrout GP** at ratio of between 50-100% by weight. The aggregate should be sound, clean and pre saturated with water. Round aggregates are more suitable than crushed. Vibrate to ensure good compaction.

CURING

To prevent premature surface drying and crazing, cure exposed areas of grout with **Corcure 90** or other approved method.

PACKAGING

4 Ply. 25 kg. plastic lined bags.

STORAGE & SHELF LIFE

Store in dry shaded conditions. The shelf life is at least 12 months if kept dry in original packaging. High temperatures and humidity may reduce shelf life.

HEALTH & SAFETY

Congrout GP is alkaline avoid contact with skin & eyes. Gloves, goggles and dust mask should be worn. Remove from skin with soapy water. Splashes in the eyes should be washed out with copious amounts of clean water and medical attention sought.

Congrout GP is non-flammable.

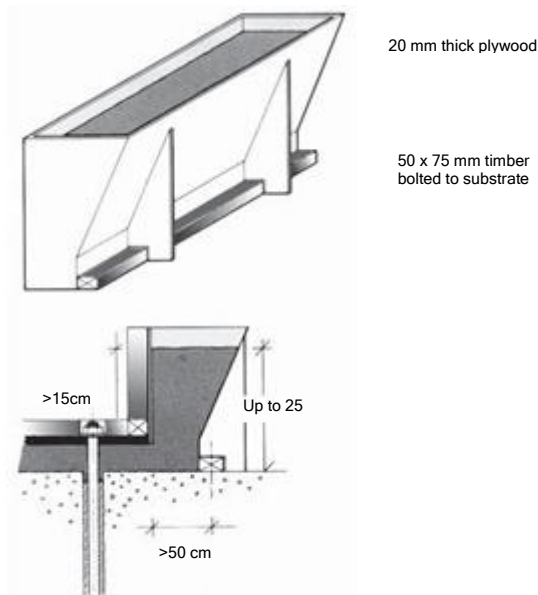
Congrout® GP

GENERAL PURPOSE, SHRINKAGE COMPENSATED CEMENT BASED GROUT

TYPICAL CHARACTERISTICS AT 28°C UNDER LABORATORY CONDITIONS

Water Content (%)	Consistency (J rote)	Setting time@28°C (minutes) ASTM C191-01a/ ASTM C807		Bleeding ASTM C940	Average Compressive Strengths (N/mm ²) - ASTM C109			
		Initial	Final		1 day	3 days	7 days	28 days
15.5 - 16.0	7-12 seconds	300	360	0	≥ 25	≥ 38	≥ 50	≥ 65
13.0 - 14.0	Trowellable	220	270	0	40	45	55	65-70

Typical hopper set up for grouting with Congrout GP



TECHNICAL SERVICE

The Cormix International Technical Service Department is available to assist you in the correct use of our products and its resources are at your disposal entirely without obligation.

QUALITY ASSURANCE

ISO 9001 : 2015 verified by TUV Nord
ISO 14001 : 2015 verified by Lloyd's Register International.

CONTACT DETAILS

Cormix International Limited

89 Romklao Rd., Sansab, Minburi, Bangkok 10510

Tel. (66 2) 917 3955-8

<http://www.cormix.com>