

HIGH PERFORMANCE NON SHRINK PRECISION GROUT

DESCRIPTION

Congrout 1000 is a fine precision non shrink, high performance grout with extended working time.

USES & ADVANTAGES

Congrout 1000 uses for the installation of anchor bolts, heavy machinery base-plates, column sole plates, bridge bearings and all areas requiring precision grouting.

Advantages include:-

- Repair work and cavity filling.
- Flowable and self levelling.
- Able to fill intricate voids.
- Ready to use.
- High strength.
- Good dimensional stability.
- No bleeding or segregation.
- Good expansion.
- Compensates for shrinkage in both plastic and hardened state.

PROPERTIES

Appearance: Grey powder
Bulk Density: Approx. 1.56-1.60 kg/litre
Yield: Approx. 74-78 x 25 kg/bags/m³ of grout depending on water content
Bond Strength to Concrete: > 2 N/mm² at 7 days
 > 3 N/mm² at 28 days
Drying Shrinkage: < 500 micro strain
 23°C C/RH 50% ASTM at 28 days
Resistivity: < 12,000 ohm cm at 28 days
 Expansion of up to 1% or greater in unset material according to ASTM C827.
 Drying shrinkage is compensated for complying with the requirements of ASTM 1107-91.
 Initial Set - 2.3-3.4 hours
 Final Set - 4-5.6 hours

STANDARDS

Complies with following standards:-
 CRD-C621-82A ASTM C827
 JIS A1108 ASTM C1107-91 (Type C)
 ASTM 109-80 ASTM C232-71
 ASTM 827-82 ASTM C403-85
 BS 1881 Part 116 1983
 BS 4551 1980
 BS 4550 Part 3 1978
 ASTM C-469-83

APPROXIMATE FLOW DISTANCES AT 23°C

Grout Water Content	Approx. Flow distance in cm. Gap Depth mm.	Head Height	Head Height
		10 cm.	25 cm.
15% by weight of Grout	10	40 cm.	140 cm.
	20	100 cm.	270 cm.
	30	160 cm.	>310 cm.
	40	240 cm.	>310 cm.
16% by weight of Grout	10	100 cm.	270 cm.
	20	200 cm.	>320 cm.
	30	>300 cm.	>320 cm.
	40	>300 cm.	>320 cm.

Flow distance will be effected by surface conditions, temperature, height of head and mixing time.

SURFACE PREPARATION

Surfaces should be clean, sound and free from oil, grease, laitance and loose particles. Metal surfaces should also be clean & free from rust, oil & grease.

MIXING

Congrout 1000 should be mixed using a suitable mixer. For flowable consistency use a slow speed <400 R.P.M. hand drill and paddle. For large works use a high shear vane grout mixer. Drum mixers may not mix sufficiently.

Powder should be added to the pregauged clean water. For J rote of 8-10 seconds approx. 15-16% of water by weight of **Congrout 1000** should be used. Do not add more than the maximum water content. Mix for up to 5 minutes.

APPLICATION

Ensure the substrate is correctly prepared. No contamination and saturated with water at least 3 - 4 hours prior to pouring the grout. No free water should be left. During application ensure air entrained into the grout is able to escape through relief holes. Maintain continuous head when base-plate grouting. Mortar flow should not be interrupted. Formwork should not allow grout loss.

Ensure there is no water standing in bolt holes. If possible grout anchor bolts first then the mortar bed in a second operation. The distance between anchor bolt and substrate should be at least 3 x max. diameter of mortar aggregates approx. 10 mm. A cable or chain may be used to make sure that all cavities are filled.

IMPORTANT

Use **Congrout 1000** with minimum gaps of 5 mm. and maximum depths of 125-150 mm. Temperature will affect setting time and strength gain. Normal curing practice should be maintained.

CURING

To prevent rapid surface drying and crazing, use a suitable curing compound from Cormix's Corcure range Corcure 90.

CLEANING

Clean all tools with water immediately after use.

PACKAGING

25 kg. bag. 4 ply plastic lined bags.

STORAGE CONDITIONS & SHELF LIFE

Store in dry shaded conditions. The shelf life is at least 12 months if kept dry in original packaging. High temperatures and humidity may reduce shelf life.

HEALTH & SAFETY

Congrout 1000 is alkaline avoid contact with skin & eyes. Gloves, goggles and dust mask should be worn. Skin should be washed with water to remove & splashes in the eyes washed out with copious amounts of clean water and medical attention sought. **Congrout 1000** is non-flammable.

Congrout[®] 1000

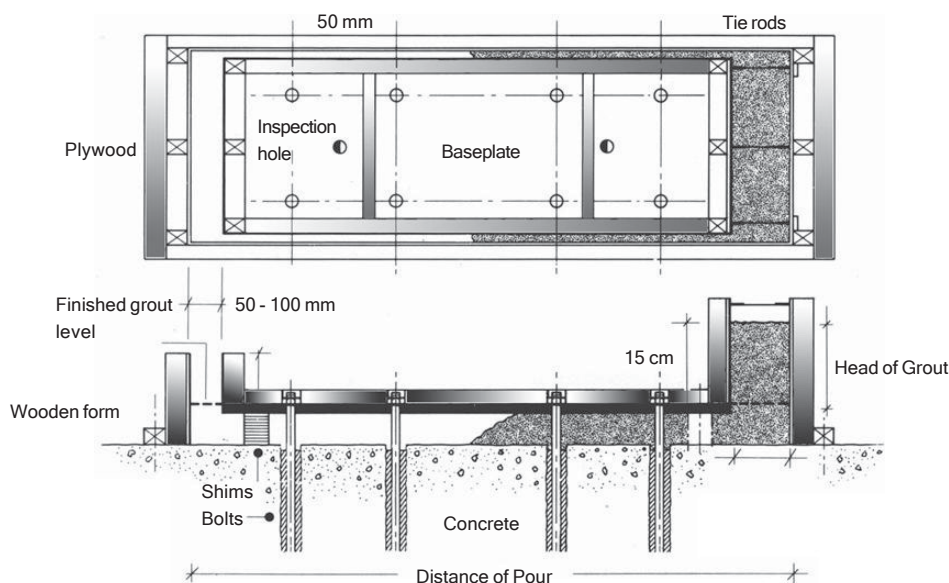


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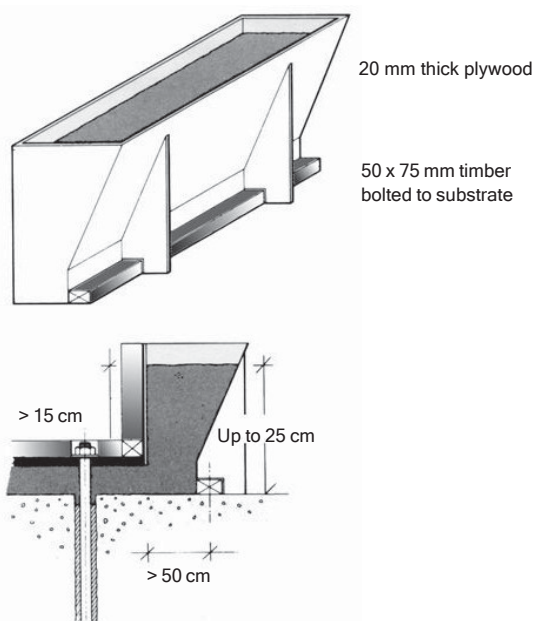
TYPICAL CHARACTERISTICS AT 30°C UNDER LABORATORY CONDITIONS

Water Content (%)	Consistency (J rote)	Setting time (hours-minutes)		Bleeding	Average Compressive Strengths (N/mm ²)			
		Initial	Final		1 day	3 days	7 days	28 days
15-16	8 - 10 seconds	4.0 - 5.0	4.2 - 6.0	0	40-55	50-65	60-75	70-80

Typical drawing for baseplate installation



Typical hopper detail



TECHNICAL SERVICE

The Cormix International Technical Service Department is available to assist you in the correct use of our products and its resources are at your disposal entirely without obligation.

QUALITY ASSURANCE

ISO 9001 : 2008 verified by TUV Nord.

CONTACT DETAILS

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