

## LOW VISCOSITY 2 COMPONENT INJECTION RESIN

### DESCRIPTION

A two component, low viscosity, injectable high strength epoxy resin to be injected into cracks & cavities in concrete where it cures to a rigid high strength material. **Condur SC** complies with ASTM C881-78 Type 1 Grade 1 Class B + C and BS 6319.

### USES & ADVANTAGES

**Condur SC** is used as a structural binder to repair cracked and damaged concrete. It has a proven history for use as a structural repair epoxy and bonds tenaciously to concrete and steel.

It can be used for sealing cavities and cracks in structural components such as columns, beams, foundations, decks, and water retaining structures.

It not only forms an effective barrier against water infiltration but also bonds the concrete sections together restoring the original structural strength.

#### Advantages include:-

- Waterproofs structure.
- Deep penetration.
- Excellent adhesive quality.
- Suitable for both dry & damp conditions.
- High mechanical & adhesive strength.
- Shrinkage free hardening.
- Prevents corrosion of rebar.

**Condur SC** can also be used as a structural patching repair compound for spalled concrete, as a grouting compound for anchoring bolts and anchors in concrete and as bridge deck nosing compound by mixing with Condur aggregates.

### PROPERTIES

**Colour:** Yellow to light brown (mixed)  
**Viscosity (mixed):** 250 - 450 C. poise at 10°C  
 140-180 C. poise at 20°C  
 50 - 100 C. poise at 30°C

**Specific Gravity:** A + B = 1.06 ± 0.02

**Compressive Strength:** 1 day ≥ 55 N/mm<sup>2</sup>  
 3 days ≥ 65 N/mm<sup>2</sup>  
 7 days ≥ 70 N/mm<sup>2</sup>

**Tensile Strength:** > 25 N/mm<sup>2</sup>

**Flexural Strength:** > 50 N/mm<sup>2</sup>

**Potlife:** 50-70 min

#### Bond Strength:

To Concrete 3-4 N/mm<sup>2</sup> (Concrete Failure)

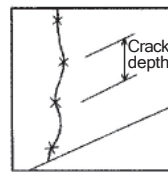
To Steel 10 - 15 N/mm<sup>2</sup> (Sand Blasted)

(35°C, 65% r.H., 10 days)

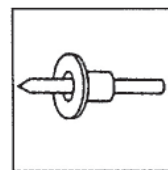
### APPLICATION

Several application methods may be used to apply **Condur SC**. We recommend you consult Cormix Technical Service Department for assistance.

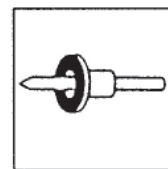
### TYPICAL INJECTION



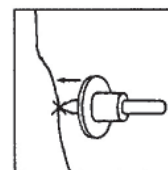
1. Mark position of nipple on concrete surface. (Distance between flange should not be more than depth of crack.)



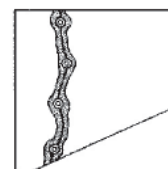
2. Press fixing nail through plastic injection port.



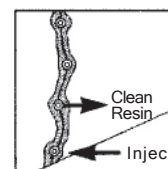
3. Apply **Condur EA1 Paste** epoxy to underside of plastic injection port.



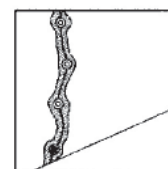
4. Place plastic injection port on position marked in step 1 and press firmly onto concrete.



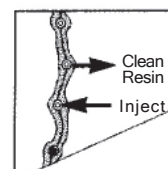
5. Seal flanges and surface of crack with **Condur EA1 Paste**.



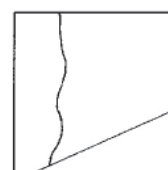
6. Inject bottom flange using **Condur SC** until material flows from next flange above.



7. Seal flange.



8. Repeat process working from bottom to top until crack is filled.



9. After curing, remove flanges and grind off crack sealant.

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### IMPORTANT NOTES

The maximum width of a crack to be injected should be no more than 5 mm. The concrete should be at least 3 weeks old. To obtain characteristics stated in the data sheet the mixing ratio must be maintained.

### LIMITATIONS

**Condur SC** should not be used to seal cracks where future movement is expected. Other solutions should be undertaken to rectify this problem e.g. creating a movement joint.

### MIX RATIO

A : B = 4 : 1 by weight.

A : B = 3 : 1 by volume.

### PACKAGING

**Condur SC** is supplied in 2 kg. or 20 kg. packs.

### STORAGE & SHELF LIFE

**Condur SC** has a shelf life of 12 months when unopened and stored in a cool, dry environment.

### HEALTH & SAFETY

Cormix International Limited recommends that protective clothing, gloves, eye protection and mask be worn. **Condur SC** contains resins which upon contact with the skin, may cause irritation. Avoid inhalation of vapour. In case of contact with skin, do NOT use solvent, remove immediately with resin removing cream, followed by soap and water. In the instance of contact with eyes rinse thoroughly with clean water and seek medical advice. In the instance of swallowing, do NOT induce vomiting, seek medical attention.

### TECHNICAL SERVICE

The Cormix International Technical Service Department is available to assist you in the correct use of our products and its resources are at your disposal entirely without obligation.

### QUALITY ASSURANCE

ISO 9001 : 2008 verified by TUV Nord.

### CONTACT DETAILS

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